SAFETY DATA SHEET MEGA CUT

According to EC Regulation 1907/2006/EC - revision 2015/830

Revision No. 3.1

Print Date 14/06/2017 **Creation Date** 02/02/2015 **Revision Date** 30/05/2017

SECTION 1. IDENTIFICATION OF THE SUBSTANCE / MIXTURE AND OF THE COMPANY / UNDERTAKING

1.1. Product identifier

Product Name MEGA CUT
Product Code 11004305N1 (CLP)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use
Metalworking fluid.

1.3. Details of the supplier of the safety data sheet

NCH UK & Ireland, NCH House, Springvale Avenue, Bilston, WV14 0QL Tel (UK): 01902 510200, Tel (Ireland): 042 939 5502
E-mail address technical_uk@nch.com
Website address www.ncheurope.com

1.4. Emergency telephone number

01902 510331 (available during Office Hours)

SECTION 2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008 (CLP/GHS) and its adaptations
Eye irritation: Category 2
H319 - Causes serious eye irritation

2.2. Label elements

Labelling according to Regulation (EC) No 1272/2008 (CLP/GHS)
Hazard pictograms

Signal word Warning
Hazard Statements
H319 - Causes serious eye irritation
Precautionary Statements
P337 + P313 - If eye irritation persists: Get medical advice/attention
P280 - Wear protective gloves/protective clothing/eye protection.
For industrial and institutional use only.
Keep out of reach of children.

2.3. Other hazards

No additional hazards identified.
The components in this formulation do not meet the criteria for classification as PBT or vPvB. As defined under the regulation EC 1907/2006.

SECTION 3. COMPOSITION / INFORMATION OF INGREDIENTS

3.2 Mixture

Component	CAS-No.	EC No.	EU - REACH reg number	Weight percent	EU - GHS/CLP Classification	Notes
SODIUM PETROLEUM SULPHONATE	68608-26-4	271-781-5	01-2119527859-22	20 - < 25	Eye Irrit. 2 (H319)	
MAGNESIUM SILICATE	14807-96-6	238-877-9	-	10 - < 20		

This mixture contains substances with a Community workplace exposure limit. For any H statements mentioned in this section, see the full text in section 16. The GHS/CLP classification for substances are listed once they have been harmonised according to the REACH Regulation No 1907 / 2006.

SECTION 4. FIRST AID MEASURES

4.1. Description of first aid measures
General advice
Avoid contact with skin, eyes and clothing.
Eye Contact
In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention if irritation develops and persists.
Skin Contact
Wash off immediately with soap and plenty of water removing all contaminated clothes and shoes. Get medical attention if irritation develops and persists.
Ingestion
Rinse mouth with water. Do NOT induce vomiting. If swallowed, seek medical advice immediately and show this container or label.
Inhalation
Remove from the area to fresh air. Seek medical attention if respiratory irritation develops or if breathing becomes difficult.

4.2. Most important symptoms and effects, both acute and delayed
Sensitisation
No information available.
Eye contact
May cause irritation as itching and redness.
Skin contact
May cause irritation as itching or redness.
Inhalation
Inhalation of mists may result in irritation to the respiratory tract.

4.3. Indication of any immediate medical attention and special treatment needed
Notes to physician
Treat symptomatically.

SECTION 5. FIRE-FIGHTING MEASURES

5.1. Extinguishing media
Suitable Extinguishing Media
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use:. Water spray. Carbon dioxide (CO2). Foam. Dry powder.

5.2. Special hazards arising from the substance or mixture
When exposed to high temperatures, the preparation may release dangerous decomposition products such as carbon monoxide and dioxide, smoke and/or nitrogen oxide.
Material can create slippery conditions.

5.3. Advice for firefighters
Firefighters should wear a self-contained breathing apparatus and full protective gear.

SECTION 6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures
Avoid contact with skin, eyes, and clothing. Use personal protective equipment. Refer to protective measures listed in sections 7 and 8. Prevent further leakage or spillage if safe to do so. Material can create slippery conditions.

6.2. Environmental precautions
Avoid release of neat product into surface water and sanitary sewage system.

6.3. Methods and material for containment and cleaning up
Methods for Containment
Contain spillage, soak up with non-combustable absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and transfer to a container for disposal according to local / national regulations (see section 13).
Methods for Cleaning up
Clean preferably with a detergent, do not use solvents.

6.4. Reference to other sections
Refer to sections 7, 8 and 13.

SECTION 7. HANDLING AND STORAGE

7.1. Precautions for safe handling
Avoid contact with skin, eyes and clothing. Avoid breathing vapours or mists. Do not eat, drink or smoke when using this product. Ensure adequate ventilation.

7.2. Conditions for safe storage, including any incompatibilities
Store in original container. Keep containers tightly closed in a dry, cool and well-ventilated place.

7.3. Specific end use(s)

No information available.

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure limits
If vapours, fumes or mists are generated, their concentration in the workplace area should be kept to the lowest reasonable level. For substances.

Component	European Union	The United Kingdom	France	Germany	Austria
MAGNESIUM SILICATE		STEL: 3 mg/m^3 TWA: 1 mg/m^3			TWA: 2 mg/m^3

Component	Spain	Portugal	Italy	The Netherlands	Switzerland
MAGNESIUM SILICATE	TWA: 2 mg/m^3	TWA: 2 mg/m^3		TWA: 0.25 mg/m^3	TWA: 2 mg/m^3

Component	Denmark	Finland	Norway	Sweden	Czech
MAGNESIUM SILICATE	TWA: 0.3 fiber/cm3	TWA: 0.5 fiber/cm3 STEL: 2 ppm STEL: 1 ppm	TWA: 6 mg/m^3 TWA: 2 mg/m^3	2 mg/m^3 total dust 1 mg/m^3 respirable dust	PEL: 2.0mg/m^3

Component	Poland	Ireland
MAGNESIUM SILICATE	NDS: 4.0 mg/m^3 NDS: 1.0 mg/m^3	TWA: 10 mg/m^3 TWA: 0.8 mg/m^3 STEL: 30 mg/m^3 STEL: 2.4 mg/m^3

8.2. Exposure controls
Engineering Measures
General ventilation is normally adequate.
Personal Protective Equipment
Use personal protection equipment as per Directive 89/686/EEC.
Respiratory Protection
When workers are facing concentrations above the exposure limit they must use appropriate certified respirators. Conforming to EN 143 eg P2 / P3 Particle filters.
Hand Protection
Wear suitable protective gloves conforming to EN 374. Type of gloves suggested :. Solvent-resistant gloves (butyl-rubber). Nitrile rubber (0.4 mm). Neoprene gloves (0.4 mm). For break through times, refer to glove manufacturers recommendations.
Eye Protection
Safety glasses if the method of use presents the likelihood of eye contact. Approved to EN 166.
General hygiene considerations
Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practise. Wash hands before breaks and at the end of workday.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties
Information below relates to typical values and does not constitute a specification.

Appearance	Light brown	**Specific Gravity**	> 1
Physical State	Paste	**Solubility**	Soluble in water
Odour	Petroleum distillates	**Autoignition Temperature**	Not applicable.
pH	Not applicable.	**Viscosity**	Viscous
Melting Point/Range	No information available.	**Explosive properties**	No information available
Boiling Point/Range	No information available.	**Oxidizing Properties**	No information available.
Flash Point	Not relevant	**VOC Content (%)**	0 %
Evaporation Rate	No information available.		
Flammability Limits in Air %	Not applicable.		
Vapour Pressure	No information available.		
Vapor Density	No information available.		

9.2. Other information
No other information available

SECTION 10. STABILITY AND REACTIVITY

10.1. Reactivity
Not considered as highly reactive. See further information below.
10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

The mixture itself will not dangerously react or polymerise to create hazardous conditions in normal use.

10.4. Conditions to avoid

Heat, flames, and sparks. Extremes of temperature and direct sunlight.

10.5. Incompatible materials

Strong oxidising agents. Strong acids.

10.6. Hazardous decomposition products

None under normal storage conditions and use.

When exposed to high temperatures, the preparation may release dangerous decomposition products such as carbon monoxide and dioxide, smoke and/or nitrogen oxide.

SECTION 11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Product Information

The product itself has not been tested.

Sensitisation

No information available.

Skin contact

May cause irritation as itching or redness.

Inhalation

Inhalation of mists may result in irritation to the respiratory tract.

Eye contact

May cause irritation as itching and redness.

Carcinogenicity

There are no known carcinogenic substances in this product.

Mutagenic Effects

There are no known mutagenic substances in this product.

Reproductive Effects

There are no known substances in this product with effects on reproduction.

SECTION 12. ECOLOGICAL INFORMATION

12.1. Toxicity

Product Information

The product itself has not been tested.

Component	Toxicity to Fish	Water Flea	Toxicity to Algae
MAGNESIUM SILICATE	LC50 > 100 g/L Brachydanio rerio 96 h		

12.2. Persistence and degradability

Persistence and degradability are substance specific, no test data is available on the constituents of this mixture to degrade or persist in the environment, either through biodegradation or other processes, such as oxidation or hydrolysis.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

Soluble in water.

12.5. Results of PBT and vPvB assessment

The components in this formulation do not meet the criteria for classification as PBT or vPvB. As defined under the regulation EC 1907/2006.

12.6. Other adverse effects

No data available.

SECTION 13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues / Unused Products

Dispose of in accordance with local regulations.

Contaminated Packaging

Empty containers should be taken for local recycling, recovery or waste disposal. Empty remaining contents. Recycle according to official regulations.

EWC waste disposal No

The following EWC/ AVV waste codes may be applicable:

12 01 10* Synthetic machining oils

Other Information

According to the European Waste Catalogue, Waste Codes are not product specific, but application specific

SECTION 14. TRANSPORT INFORMATION

14.1, 14.2, 14.3, 14.4.

Not classified for transport as dangerous goods

14.5. Environmental hazards
The mixture is not environmentally hazardous for transport
14.6. Special precautions for user
No special precautions.
14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code
Packaged product, not typically transported in IBC's.
Additional information
The above information is based on latest transport regulations i.e. ADR for road, RID for rail, IMDG for sea and ICAO/IATA for air transport.

SECTION 15. REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
This mixture was classified in compliance with EC Regulation 1272/2008 (CLP) and its adaptations.

15.2. Chemical safety assessment
No chemical safety assessment has been carried out for this mixture by the supplier

SECTION 16. OTHER INFORMATION

Text of H statements mentioned in Section 3
H319 - Causes serious eye irritation.
Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]
Calculation method. H319 - Causes serious eye irritation.
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CLP update. SDS sections updated 2 15 3 16

Abbreviations
REACH: Registration Evaluation Authorisation Restriction of Chemicals
EU: European Union
EC: European community
EEC: European Economic Community
UN: United Nations
CAS: Chemical Abstracts Service
PBT: Persistent Bioaccumulative Toxic
vPvB: very Persistent very Bioaccumulative
LC50: Lethal concentration, 50 percent
LD50 : Lethal dose, 50 percent
EC50: Effective concentration, 50 percent
LogPow: LogP octanol/water
VwVwS: Verwaltungsvorschrift wassergefährdende Stoffe (Administrative order relating to substances hazardous to water - Germany)
WGK: Wassergefahrdungsklasse (Water Hazard Class - Germany).
AVV: Abfallverzeichnis-Verordnung (Waste Code - Germany)
ADR: Accord européen relatif au transport international des marchandises Dangereuses par Route (European agreement governing the international carriage of dangerous goods by road)
IMDG: International Maritime Dangerous Goods
IATA: International Air Transport Association
ICAO: International Civil Aviation Organisation
RID: Reglement international concernant le transport des merchandises dangereuses par chemin der fer (Regulations concerning the International carriage of Dangerous goods by rail)
EmS: Emergency Response Procedures for Ships Carrying Dangerous Goods
ERG: Emergency Response Guidebook
IUCLID / RTECS International Uniform Chemical Information Database / Registry of Toxic Effects of Chemical Substances
GHS: Globally Harmonised System of classification and Labelling of Chemicals
EINECS: European Inventory of Existing Commercial Chemical Substances
VOC: Volatile Organic Chemical
w/w: weight for weight
DMSO: Dimethyl sulphoxide
OECD: Organization for Economic Cooperation and Development
STEL: Short Term Exposure Limit
TWA: Time Weighted Average
Further Information
Component test results displayed in sections 11 and 12 are typically supplied by Chemadvisor and assembled from publicly available literature sources e.g. IUCLID / RTECS
It is at all times the responsibility of the user to take all necessary measures to comply with legal requirements and local regulations

Disclaimer
The information provided on this SDS is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guide for safe handling, use, processing, storage, transportation, disposal and release and is not to be

considered as a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other material or in any process, unless specified in the text.

End of Safety Data Sheet